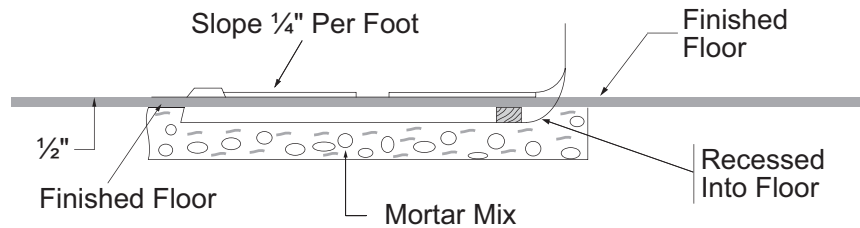


Installation Data



**VENCO 6336BFS & 6036BFS SHALL BE RECESSED
SO THAT THE THRESHOLD IS "FLUSH" WITH THE FINISHED FLOOR**

ADA Accessibility Guidelines ADAAG - Sections 1-4 4.21.7 Curbs. If provided, curbs in shower stalls 36" by 36" (915 mm by 915 mm) shall be no higher than 1/2" (13 mm). Shower stalls that are 30" by 60" (760 mm by 915 mm) minimum, shall not have curbs.

Unit must be placed in the bathroom area before completion of framing. Verify all key dimensions against actual job conditions. Make sure the alcove is the proper size. And check floor for levelness. For units that are to be used in an accessible or ADA application, a built-up floor or below-the-floor rough-in may be required to meet federal/state or local building codes.

Determine if a fire-rated alcove is required and use approved finish materials. The fire-rating materials must be installed prior to unit installation to meet local fire safety requirements.

Casting Plaster, mortar mix or other foundation materials are mandatory under the shower base. Shimming may be needed to correct uneven floor. The Shower thresholds in the Transfer shower stalls shall be installed with a maximum edge height of 1/2" inch. Provide a 5" floor opening for 3" IPS and drain connection.

During the installation procedure, make sure that the supply lines and valve plumbing are not strapped to studs and do not project into the alcove. The drain pipe must not project above floor level prior to installation. Check the location of plumbing for proper fit and proceed to attach to supply lines. Fasten drain fitting to unit.

Lift the unit into the alcove do not push. Pour foundation material on sub-floor and place the unit in the alcove with the threshold firmly on the floor. Unit must be level. Shim if necessary and make sure drain pipe protrudes well into drain fitting.

For Gelcoat units, drill holes in drywall flanges approximately 8" apart and secure to framing with 6D galvanized nails or screws.

To fasten the unit to the wood framing use 1" galvanized roofing nails or screws; for concrete or block walls use 1" concrete nails and nailing tool; for steel studs (18 GA), drill flanges and studs with 5/32" carbide bit and use #12 x 1" sheet metal screws.

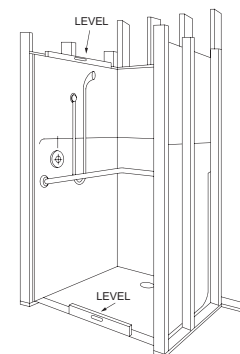
To fasten unit to studs, start at the lower corners of vertical side nailing flanges; fasten the upper corners and work toward back from each front corner, fastening at each stud, finishing at rear center; complete fastening along vertical side flanges.

Make final connections of vacuum breaker and hose to supply elbow and escutcheon plate. Strap water lines and supply elbows, mixing valve etc. to the existing studs.

Cleanup:

Do not remove labels from the unit. Remove all debris before leak testing for plumbing inspection. Use sponge with warm water and liquid detergent to clean unit.

Venco Suggests the use of Model #LN-901 Liquid Nail Adhesive to bond the fiberglass threshold to the concrete or wood floor.



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